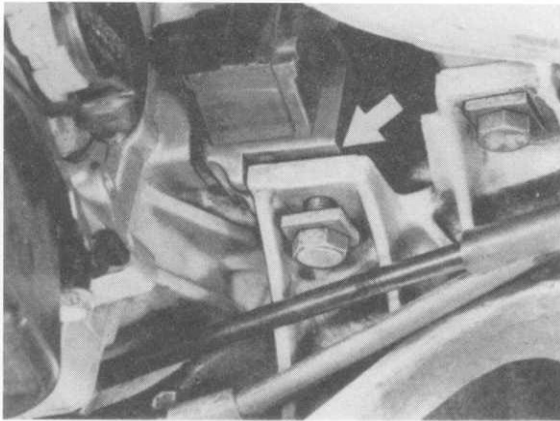


## ADJUSTING TRANSMISSION SUSPENSION

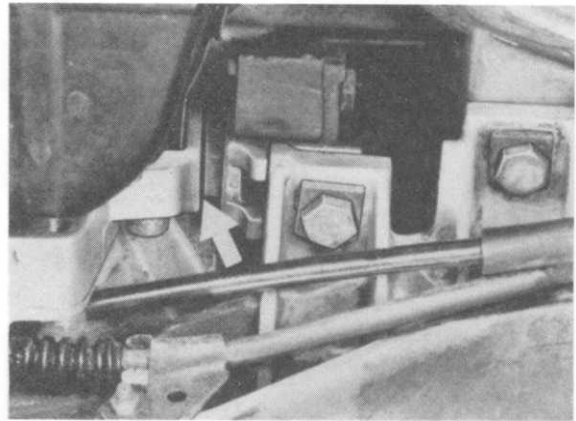
The transmission mounts have to be adjusted to avoid tension in the transmission suspension and to also guarantee good insulation.

1. Install transmission and rear axle. Tighten transmission mount/transmission case mounting bolts with 85 Nm/61 ftlb.
2. Screw in cross member/transmission mount bolts several turns.
3. Lift transmission in middle of case far enough that there is a gap between both transmission mounts and the cross member. Measure this gap on both sides and take up difference with shims.



## Note :

After tightening the mounting bolts there must be at least 1 mm clearance between the transmission case and stop on side of transmission mount.



4. Place shims of pertinent thickness between transmission mounts and cross member, lower transmission and tighten transmission mounts/cross member bolts with 85 Nm/61 ftlb.